



**Mercuriser
18-2601 Transom Seal Kit**

Replaces: AM1000 #1 (S/N 3469428 and up)

Contains:

| Part# | Description | O.E.# | Qty. |
|---------|---------------------|------------------|------|
| 18-2618 | Outdrive Gasket Set | 27-94996A1 | 1 |
| 18-2100 | Gimbal Bearing | 30-60794A4 | 1 |
| 18-2161 | Shift Arm | 45518A2 | 1 |
| 18-2751 | Drive Shaft Bellows | 60932A4 | 1 |
| 18-2750 | Exhaust Bellows | 32734A3, 18654A1 | 1 |
| 18-2753 | Shift Cable Bellows | 74639 | 1 |
| 18-7314 | S/S Hose Clamp | - | 1 |
| 18-7315 | S/S Hose Clamp | - | 1 |



| ORDER NO. | PRICE |
|-------------|----------|
| SIE 1826011 | \$149.00 |



**Mercuriser 18-8205
Transom Seal Kit**

For #1, R, MR, Alpha 1 with exhaust tube

Includes gimbal bearing, U-Joint bellows, exhaust tube, water intake hose, bell housing gasket set, hose clamps, shift cable bellows, and clamp.



| ORDER NO. | PRICE |
|------------|----------|
| SIE 188205 | \$194.00 |



**Mercuriser 18-8206
Transom Seal Kit**

For Alpha 1 Gen II

Includes U-Joint bellows, exhaust bellows, bell housing gasket set, gimbal bearing, shift cable bellows, and clamp, water intake hose, and clamps.



| ORDER NO. | PRICE |
|------------|----------|
| SIE 188206 | \$204.00 |

Mercuriser



**18-2161
Shift Arm**

Replaces:
45518A2

| ORDER NO. | PRICE |
|------------|---------|
| SIE 182161 | \$23.49 |
| SIE 182170 | \$1.99 |



**18-2170
Shift Arm
Screw**

Replaces: 10-45590



**Mercuriser Trim
Sender/Limit Kit**

Fits all Alpha and Bravo Drives
Replaces OEM 805320A03

| ORDER NO. | PRICE |
|------------|---------|
| SIE 187633 | \$83.49 |



Gimbal Bearing

Link Belt Version

| ORDER NO. | REPLACES | PRICE |
|-------------|-----------------------|---------|
| SIE 182100 | 30-60794A4 | \$49.99 |
| SIE 182100K | Gimbal Bearing & Seal | \$63.99 |



Late Model Gimbal Bearing

Fits: Gen II 1998-up and all Bravo.
Replaces: 30-862540A3

| ORDER NO. | DESCRIPTION | PRICE |
|--------------|-------------------------------|---------|
| SIE 1821005 | Gimball Bearing | \$75.49 |
| SIE 1821005K | Gimball Bearing Kit with Seal | \$81.99 |



Driveshaft Bellows

Replaces: Mercuriser 60932A4
Fits: MC-1, R, MR, Alpha I, & TR/TRS units "with ridge" (s/n 3443921 & up) 1972-90



| ORDER NO. | PRICE |
|------------|---------|
| MAL 972701 | \$50.34 |

Exhaust Bellows

Replaces: Mercuriser 18654A1
Fits: MC-1, R, MR, Alpha I, Gen II, Bravo I, II, III & Blackhawk



| ORDER NO. | PRICE |
|------------|---------|
| MAL 972703 | \$27.66 |

Driveshaft Bellows

Replaces: Mercuriser 816431A1
Fits: Alpha 1 Gen II 1991 & newer



| ORDER NO. | PRICE |
|------------|---------|
| MAL 972704 | \$69.93 |

Shift Cable Bellows

Replaces: Mercuriser 74639A2
Fits: All Mercuriser sterndrives utilizing a drive unit shift cable



| ORDER NO. | PRICE |
|------------|-------|
| MAL 972705 | 14.00 |