

**WEST SYSTEM** 105 Epoxy Resin

#105 Resin is the base material in the WEST SYSTEM® family of products, on which all of the possible WEST SYSTEM® compounds are built. The resin is a clear, light-amber, low-viscosity liquid epoxy resin. It is a formulated resin designed specifically to wet-out and bond with wood fiber, fiberglass and a variety of metals. With roller applications, it possesses excellent thin-film characteristics in flowing out and self-leveling without fisheyeing. It can be cured in a wide temperature range and can be sanded and shaped afterwards. The resin cures quite clear so that you can achieve a natural finish by coating with varnish. It has a relatively high flash point, which makes it safer to work with than polyesters. Makes an excellent adhesive when mixed with WEST SYSTEM® fillers to reduce sag and bridge voids. Viscosity is approximately 600 cps at 70°F. Order optional #301 Mini Pumps for accurate, easy dispensing.

ORDER NO.	SIZE	CTN.	PRICE
GOU 105A	Qt.	4	\$34.95
GOU 105B	.98 Gal.	4	\$91.95
GOU 105C	4.35 Gal.	4	\$347.55
GOU 105E	52.03 Gal.	1	\$2754.50



**WEST SYSTEM** 209 Extra Slow Hardener

209 Extra Slow Hardener is formulated for use with WEST SYSTEM Brand 105 Resin for general coating and bonding applications in extremely warm and/or humid conditions or when extended working time is desired at room temperature. Provides approximately twice the working time of 206 Slow Hardener. Forms a clear, amber-colored solid with good physical properties and moisture resistance for bonding and coating applications. Not intended for clear coating.

ORDER NO.	SIZE	CTN.	PRICE
GOU 209SA	.66 Pt.	4	\$28.05
GOU 209SB	.33 Gal.	4	\$62.95
GOU 209SC	1.45 Gal.	2	\$206.55



**WEST SYSTEM** 205 Fast Hardener

#205 Fast Hardener is used in a majority of situations to produce a rapid cure which develops its physical properties quickly. One of two basic hardeners, it is an epoxy curing agent consisting of a formulated mixture of polyamines of medium viscosity. When mixed with the #105 Resin in a five part resin to one-part hardener ratio, the cured resin/hardener mixture yields a rigid, high-strength solid which has excellent cohesive properties and provides an excellent moisture vapor barrier. Use with #301 Mini Pumps.

ORDER NO.	SIZE	CTN.	PRICE
GOU 205A	.44 Pt.	4	\$16.25
GOU 205B	.86 Qt.	4	\$35.95
GOU 205C	.94 Gal.	4	\$124.80
GOU 205E	11.31 Gal.	1	\$996.05



**WEST SYSTEM** 206 Slow Hardener

#206 Slow Hardener is an epoxy curing agent consisting of a low-viscosity mixture of polyamines. When combined with #105 Resin in a five-part resin to one-part hardener ratio, the cured resin/hardener mixture yields a high-strength, rigid, moisture-resistant solid, excellent for use as a coating and bonding adhesive. Use with #301 Mini Pumps.

ORDER NO.	SIZE	CTN.	PRICE
GOU 206A	.44 Pt.	4	\$16.25
GOU 206B	.86 Qt.	4	\$35.95
GOU 206C	.94 Gal.	4	\$124.80
GOU 206E	11.31 Gal.	1	\$996.05



**WEST SYSTEM**

207 Special Coating Hardener

207 Special Coating Hardener is formulated for use with WEST SYSTEM Brand 105 Resin in coating applications where an extremely clear finish is desired, especially when working in humid and/or low-temperature conditions. Also provides adequate adhesion for bonding applications, however 207 is not as cost-effective as 205 or 206 Hardeners. 207 contains a UV-stabilization additive, but still requires long-term UV protection with a quality marine paint or varnish.

ORDER NO.	DESCRIPTION	CTN.	PRICE
GOU 207SA	.66 Pt.	4	\$31.90
GOU 207SB	.33 Gal.	4	\$69.55



Epoxies

**WEST SYSTEM** G/flex



A toughened, versatile epoxy for permanent waterproof bonding of fiberglass, ceramics, metals, plastics, damp and difficult-to-bond woods.

650-8 G/flex Epoxy

Two 4 oz. bottles of liquid epoxy (one 4 oz. resin and one 4 oz. hardener) in a plastic bag. With a modulus of elasticity of 150,000 PSI, it is a bit more flexible than standard epoxies and polyester, but much stiffer than adhesive sealants. This gives G/flex the ability to make structural bonds that can absorb the stress of expansion, contraction, shock and vibration. It is ideal for bonding dissimilar materials. It can be modified with West System fillers and additives, and used to wet-out fiberglass tapes and fabrics.



650-K G/flex Epoxy Repair Kit

This Clamshell kit contains 4 fl. oz. G/flex 650 resin, 4 fl. oz. G/flex 650 hardener (8 fl. oz. mixed epoxy), 2 reusable mixing stick/applicators, 2 12-cc syringes, 4 grams Adhesive Filler, 4 mixing cups, 1 pr disposable neoprene gloves, 4 alcohol cleaning pans and complete handling and repair instructions.



655-K G/flex Thickened Epoxy Adhesive Repair Kit

A thickened, easy-to-use epoxy that permanently bonds fiberglass, ceramics, metals, plastics, damp and difficult-to-bond woods. This Clamshell kit contains 4.5 fl. oz. G/flex 655 resin, 4.5 fl. oz. G/flex 655 hardener (9 fl. oz. of mixed epoxy), 2 reusable mixing stick/applicators, 4 alcohol cleaning pads, 1 pr disposable neoprene gloves, 10 mixing palettes and complete handling and repair instructions.



ORDER NO.	DESCRIPTION	PRICE
GOU 6508	650-8 G/flex Epoxy	\$16.20
GOU 650K	650-K G/flex Epoxy Repair Kit	\$21.50
GOU 655K	655-K G/flex Thickened Epoxy Adhesive Repair Kit	\$25.40

**WEST SYSTEM** 300 Mini Pumps

Specially designed for convenient and accurate dispensing of WEST SYSTEM® brand resin and hardeners, mini pumps are an important part of the epoxy-worker's tool collection. Mini pumps are sold in sets of two and mount directly on the resin and hardener containers. The pumps have been calibrated to deliver the proper working ratio of resin to hardener with one stroke from each pump.

ORDER NO.	CTN.	PRICE
GOU 300	12	\$11.15

